

Work Order ID 164076

Thursday, July 13, 2017 11:46:27 AM

164076

Page 1

Item ID: D4149-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Aft Crosstube Lug Assembly
 Start Date: 7/24/2017 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 7/26/2017 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: DAS Date: JUL 13 2017 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: 21 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D4149	C ✓		Pick kit			4	DAS 6 9-89		

100 0.00 ***100*** Small Fab Memo 0.96 4x **JUL 20 2017** 17/07/21

Small Fab 1- Assemble as per dwg

110 0.00 ***110*** QC Memo 0.08 4 **JUL 21 2017**

Quality Control

120 0.00 ***120*** Packaging Memo 0.04 4 **JUL 24 2017**

Packaging

DAS
36
9-89

DAS
38
9-89

DAS
6
9-89

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Item ID: D4149-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Aft Crosstube Lug Assembly

Start Date: 7/24/2017 Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/26/2017 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

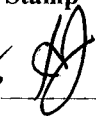
130

QC

Memo

0.40

Quality Control

17/7/25 DAS
21
9-89

JUL 24 2017

Picklist Print

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Work Order ID: 164076

164076

Parent Item: D4149-041

D4149-041

Parent Item Name: Aft Crosstube Lug Assembly

Start Date: 7/24/2017

Required Date: 7/26/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 10.06.24 new issue DD verf:EC
IPP Rev:B 10.07.22 as per revB DD verf:JLM
11.03.03 as per revC DD verf:JLM

IPP Rev:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MS21043-3		Purchased	No			100	Each	582.0000	4	8			
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MS21043-3

Nut

**

JUL 20 2017

IS

DAS

6

9-89

Location

Loc Qty

Loc Code

FG 80

103691 80

FP001 119

m136182 119

GA 84

m136182 84

ST302 299

m137459 5

m137587 294

MS21043-4		Purchased	No			100	Each	700.0000	1	12			
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MS21043-4

Nut

**

JUL 20 2017

DAS

6

9-89

Location

Loc Qty

Loc Code

FG 40

104603 40

GA 99

m132803 5

m137371 94

OVER007 300

m137886 300

ST302 261

m137361 61

m137371 200

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Work Order ID: 164076

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Parent Item: D4149-041

D4149-041

Parent Item Name: Aft Crosstube Lug Assembly

Start Date: 7/24/2017

Required Date: 7/26/2017

Start Qty: 4.00

Required Qty: 4.00

D3910-1 Manufactured No 100 Each 45.0000 1 4

D3910-1

Crosstube Lug

**

JUL 20 2017

Location

Loc Qty

Loc Code

ST525

45

159145

10

~~162738~~

35

DAS
6
9-8

D4091-1 Manufactured No 100 Each 26.0000 1 4

D4091-1

Mounting Lug

**

JUL 20 2017

Location

Loc Qty

Loc Code

ST525

26

161296

26

DAS
6
9-8

D4149-1 Manufactured No 100 Each 4.0000 2 8

D4149-1

Crosstube Lug Plate, Aft

**

JUL 20 2017

Location

Loc Qty

Loc Code

ST086

4

162905

4

4x B163727

DAS
6
9-8

D4149-3 Manufactured No 100 Each 9.0000 1 4

D4149-3

Spacer

**

JUL 20 2017

Location

Loc Qty

Loc Code

ST086

9

158877

9

DAS
6
9-89

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Shop Packet Print

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Work Order ID: 164076

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Parent Item: D4149-041

D4149-041

Parent Item Name: Aft Crosstube Lug Assembly

Start Date: 7/24/2017

Required Date: 7/26/2017

Start Qty: 4.00

Required Qty: 4.00

D4149-5 Manufactured No 100 Each 17.0000 1 4

D4149-5

Eyebolt Stud

**

JUL 20 2017
DAS
6
9-89

Location

Loc Qty

Loc Code

ST086

17

160618

17

AN3C12A Purchased No

100 Each 83.0000 2 8

AN3C12A

Bolt

**

JUL 20 2017

Location

Loc Qty

Loc Code

GA

28

M128727

7

M133990

21

ST349

55

M137507

55

AN4C13A Purchased No

100 Each 36.0000 3 12

AN4C13A

BOLT

**

JUL 20 2017

Location

Loc Qty

Loc Code

GA

26

m137699

26

ST344

10

m137321

2

m137495

8

DAS
6
9-89

DAS
6
9-89

138084

Picklist Print

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Parent Item: D4149-041

D4149-041

Parent Item Name: Aft Crosstube Lug Assembly

Start Date: 7/24/2017

Required Date: 7/26/2017

Start Qty: 4.00

Required Qty: 4.00

MS20615-4M18

Purchased

No

100

Each

81.0000

3

12

MS20615-4M18

**

Rivet

Location

Loc Qty

Loc Code

GA

40

m134762

40

ST306

41

m137361

41

138010

JUL 20 2017

D/ 6 9-

NAS1149C0332R

Purchased

No

100

Each

4,844.000

4

16

NAS1149C0332R

**

WASHER

Location

Loc Qty

Loc Code

FP001

534

m137597

534

GA

508

m133284

22

m136444

486

ST260a

3000

m137851

2000

m137951

1000

ST266

802

m137381

802

14

JUL 20 2017

DAS 6 9-

NAS1149C0432R

Purchased

No

100

Each

1,129.000

6

24

NAS1149C0432R

**

WASHER

Location

Loc Qty

Loc Code

GA

341

m134676

341

ST266

788

m137459

788

24

JUL 20 2017

DAS 6 9-89

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Shop Packet Print

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